



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4095-047
Job Sheet 169231



Part No: D4095-047

Job Qty: 24 ea

Part Name: Wearpad Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/14/17

Created By: Linda Lacelle

Type: **SOLD**

Description:

Customer: **Casp Aerospace Inc (CCASP01)**

98 Columbus Pointe-Claire, QC, H9R 4K4 Canada ph:(514) 630-7777

Note: DWG REV D SHEETS 1,3,8,9 IPP rev.A 11.11.07 new issue EC verified by:JLM IPP REV:B 15.10.29
AUTOMATE WELDING DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		12/13/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	24 pcs		12/13/17	0.00	1.87	Waterjet1		SC
110	QC	24 pcs		12/13/17	0.00	0.00	QC2 Waterjet-3		SC DAS
120	QC	24 pcs		12/13/17	0.00	0.00	QC8-4		38
130	Brake NC	24 pcs		12/13/17	0.19	0.61	Brake NC 1		DAS 9-85
140	QC	24 pcs		12/13/17	0.00	0.00	QC5		EL
150	Autoweld 1	24 pcs		12/13/17	0.00	2.64	Automated welding		EL
160	QC	24 pcs		12/13/17	0.00	0.00	QC10		
170	QC	24 pcs		12/13/17	0.00	0.00	QC5		
180	HandFinish	24 pcs		12/14/17	0.00	0.93	HandFinish4		17-12-27
190	QC	24 pcs		12/14/17	0.00	0.00	QC3		38
200	Packaging	24 pcs		12/14/17	0.00	0.00	Packaging3-2		BEB 17/12/28
210	QC21-SA	24 Ea		12/14/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg (D4095-7)

Descriptions: 150 - ***SEE NOTE 10 FOR SURFACE BUILDUP***

180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG

200 - LOCATION : FG001

Rock guard 136705 exp 12/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S13GA	4	107	0	0
	5012845				

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐	 S025094 Wearpad Aft PART NO: D4095 - 047 Revision: Operation: Start up Operation Change No: Mfg Date: 12/19/17 Job No: 169231																																																																		
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WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off-center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
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